

Experience writing the  
Energy Institute Guide  
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# **BIOMASS FOR POWER GENERATION**

# SHARED EXPERIENCE

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- ✘ Industry pressed to share experience on safety issues by HSE
- ✘ Energy Institute asked to produce a guide
- ✘ They in turn tendered the work and gave it to Haztech
- ✘ Almost all the text came from me, but got shuffled in the editorial process

# A LITTLE LATE IN THE DAY?

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- ✘ Most of the big sites had made their plans
- ✘ Rather too late to influence designs
- ✘ Finally published March 2016
- ✘ But as an exercise in putting together what we do know, and what we don't it seemed useful
- ✘ A snip to you, just £140 for the pdf version

# FLAT FLOOR STORAGE V SILOS

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- ✘ Superficially Flat floor does not comply with DSEAR, does HSE have a view?
- ✘ Flat floor has people working close to stock, obvious hazards
- ✘ Flat floor allows complete stock rotation
- ✘ Flat floor allows easier cleaning

# SILO STORAGE

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- ✘ How can we specify worst case for silo explosion modelling.
- ✘ Can we measure how much dust clings to the walls?
- ✘ Do we have a plan for dealing with a silo showing early stages of smouldering?

# INERTING WITH NITROGEN

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- ✘ What are we trying to achieve?
- ✘ Suppress surface flaming
- ✘ Suppress possible dust explosion
- ✘ Provide cooling to deep seated fire
- ✘ Stop on-going smouldering combustion
- ✘ Each of these objectives provides different requirements

# EMERGENCY SHUT DOWN

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- ✘ Not simple to shut down a series of linked conveyors
- ✘ Fire may be static or in the moving mass
- ✘ Only design basis for water spray protection is an NFPA standard, not much experience using this

# MEANS OF ESCAPE

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- ✘ Might seem trivial, low occupancy
- ✘ Very long inclined conveyors
- ✘ Long enclosed galleries feels like a mine roadway
- ✘ Need to know where the fire is when deciding direction of escape
- ✘ How fast can you walk uphill?

# RECENTLY BUILT PLANT

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- ✘ Constructed in a hurry
- ✘ Many questions left unanswered
- ✘ Collaborative research would be needed to resolve some of the issues
- ✘ EI Guide difficult to complete, as process for agreeing final draft was unclear