



"crigen

Research and Innovation Center in
Gas and New Energies

GDF SUEZ

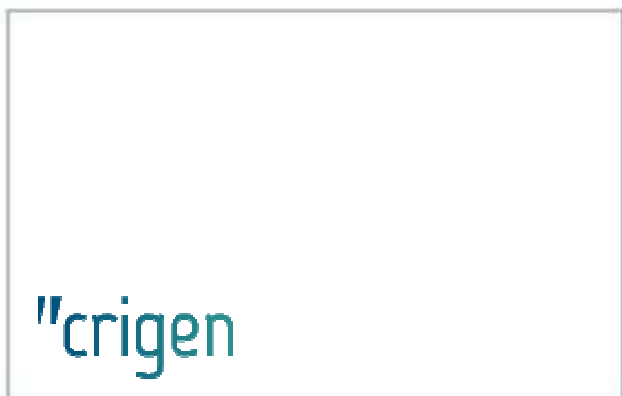
ÊTRE UTILE AUX HOMMES

Experiments of ignited gas jets : work on overpressure

Julien Sail, Engineer in LNG and Gas Safety,
GDF SUEZ Research Center
julien.sail@gdfsuez.com

UKELG 2013, 10th July 2013 ,Cardiff

RESEARCH & INNOVATION DIVISION



Background

Existing knowledge on ignited natural gas releases

1. Experiments (full scale) of punctures and ruptures of HP gas pipelines
-> release, dispersion and fire in uncongested areas.

No explosion

2. Experiments for explosion scenarios on medium to high congestion modules.

-> **BUT** with quiescent gas cloud or with **low** release rates (BFETS, MERGE, Baker Risk...)

Ex : Baker Risk, ethylene, < 1kg/s

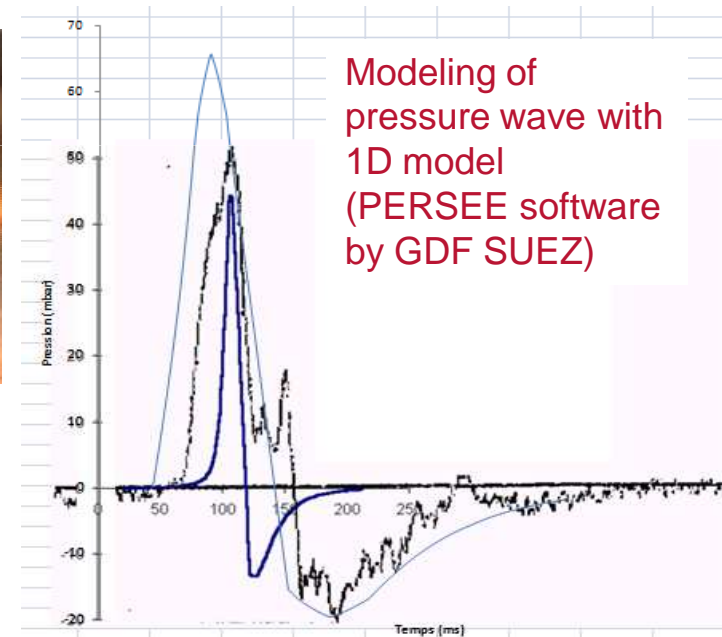


3. Experiments of gas jet explosions (MERGE, INERIS)

-> but with low flowrates + lack of datas on turbulence and flame behaviour



INERIS MERGE, methane 10-15 kg/s
Max P = 84 mbar



Need for gas ignition experiments with real pressurized releases

■ Why ?

1/Lack of data on gas dispersion with real pressurized releases in congested areas

2/Lack of data on gas explosions with real pressurized releases in congested areas.

Explosions can be enhanced by the turbulence of jets coupled to congestion : possible underestimation of explosion consequences.

Bonus data : flame dimensions and heat fluxes for risk assessment of above-ground pipelines failures

Gas explosions in QRAs are modeled with quiescent gas at stoichiometry

- Is it always conservative compared to real pressurized jets ?
- Are CFD Models like FLACS validated for real pressurized jets ?

■ How ?

- **Step 1 : organize small-scale jets experiments with accurate turbulence measurements and flame behaviour analysis.**
- **Step2 : organize large scale experiments of ignited gas jets, with measurements of gas concentrations (dispersion), overpressures, flame speed and dimensions, and heat flux.**
- At each step, two types of explosion tests :
 - In open field: to understand effect of initial turbulence and flame propagation in a jet
 - In different congested areas: to understand interaction between initial turbulence and obstacles



Small-scale experiments on ignited gas jets: INERIS / GDF SUEZ

"crigen

■ Small-scale experiments at INERIS tests site on gas jets explosions

Horizontal release of methane : 0,8 kg/s

- | | | |
|----------------------|---|---|
| 1/ Unignited jets | } | -> <i>concentrations, velocities, turbulence measurements</i> |
| 2/ Ignition near UFL | | -> <i>overpressures, flame speed</i> |
| 3/ Ignition near LFL | | |
- Unconfined releases.

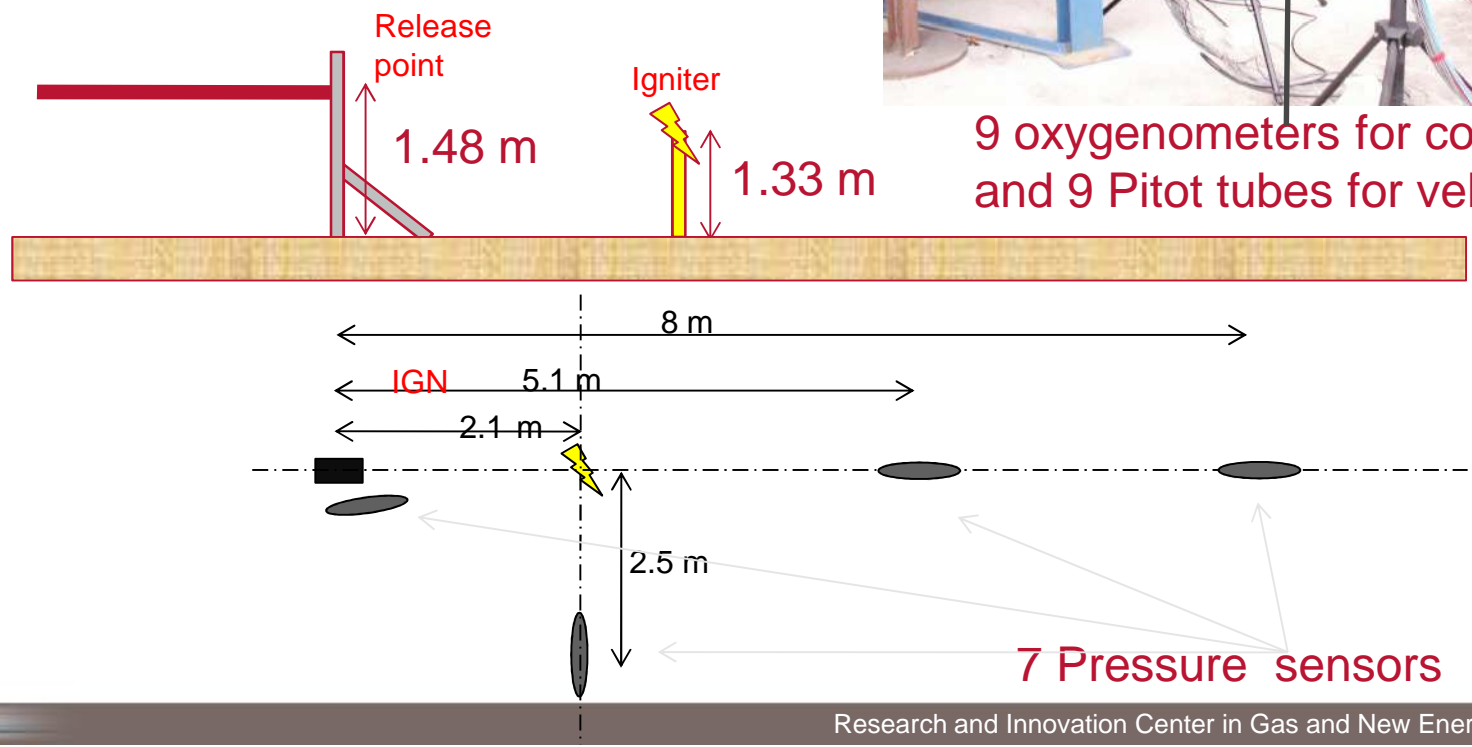
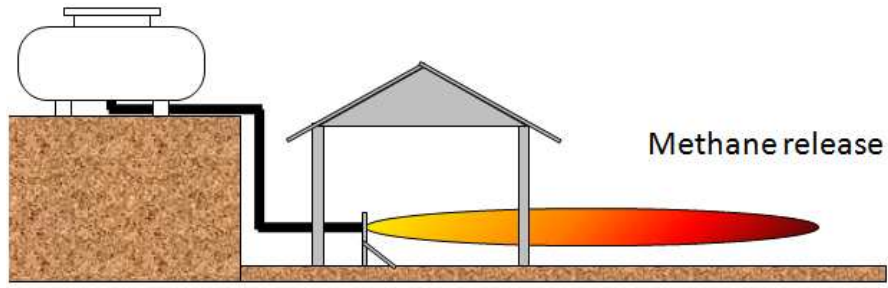
1. **Free jets** : tests carried out in 2012.
2. **Grounded and impinging jets** : tests planned for the end of 2013 (obstacles = series of pipes with several pitches and volume blokage ratios).

■ Objectives :

Understanding the physics by varying the ignition point within the flammable jet (5%vol -> 13%vol) and the level of congestion.

Small-scale experiments, INERIS / GDF SUEZ

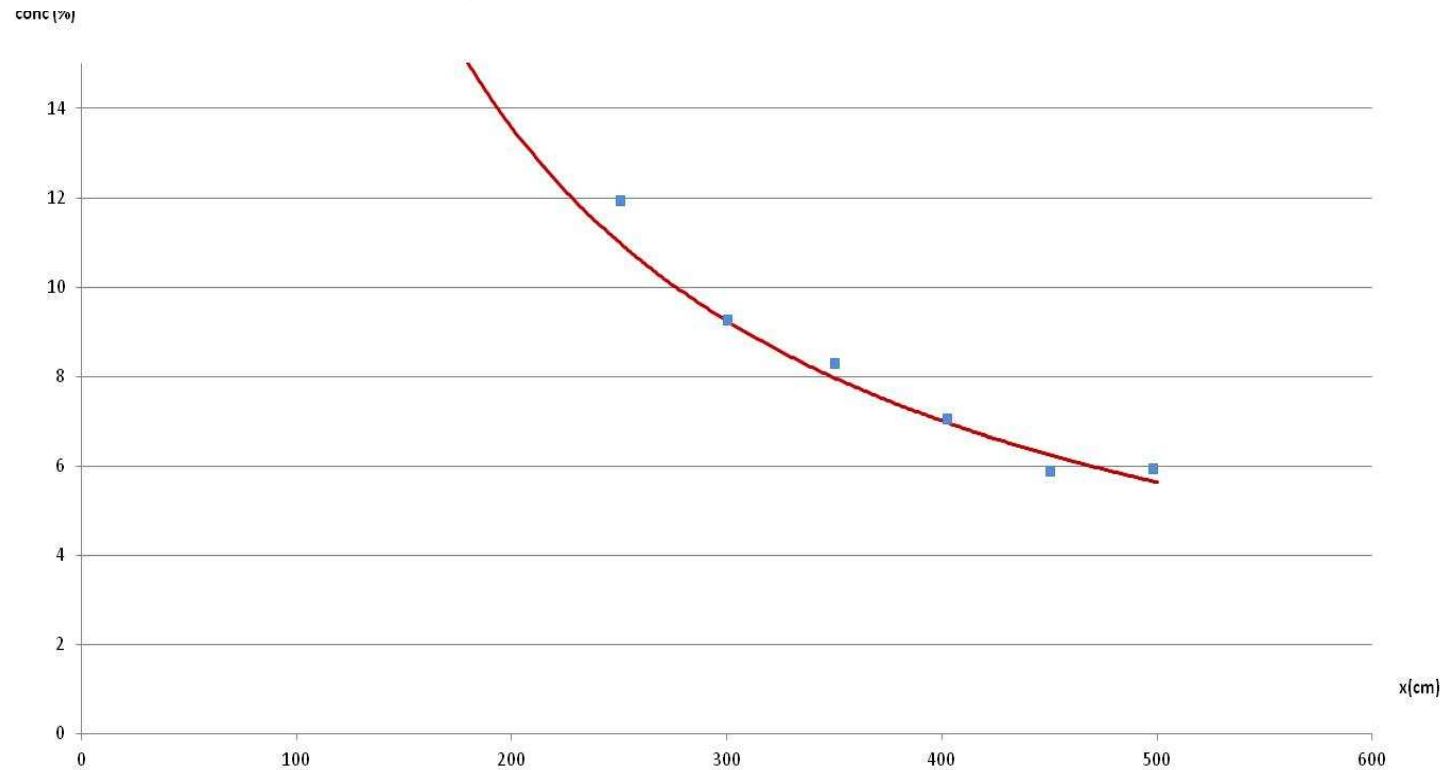
Experimental device :



9 oxygenometers for concentration and 9 Pitot tubes for velocity

Measurements of mean CH₄ fraction agree well with literature

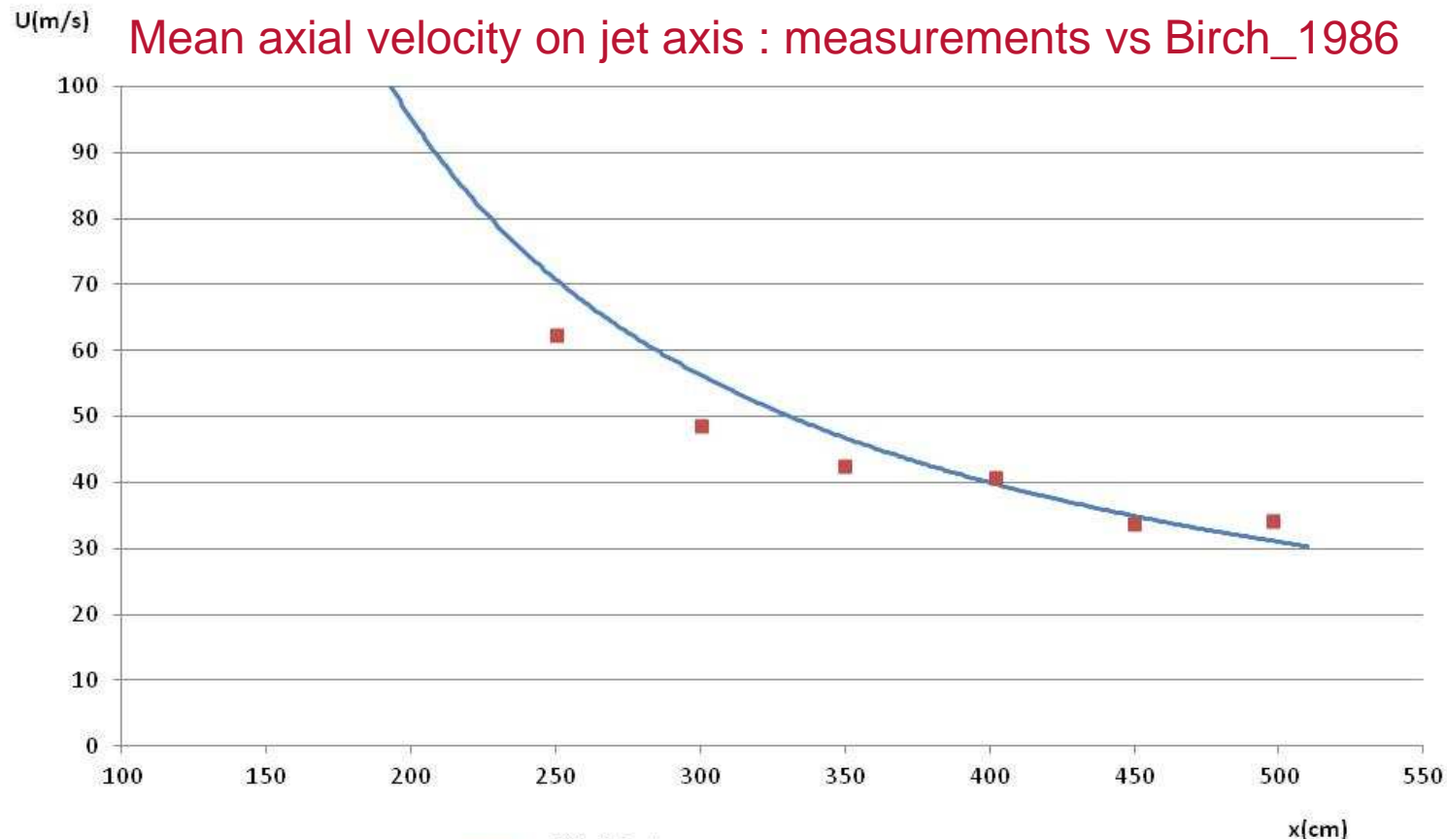
CH₄ fraction (vol) on jet axis : measurements vs Birch_1984



Measurements (oxygenometers) agree well with experimental correlation by Birch (1984).

Mean CH₄ fraction transverse profiles agree with correlations for subsonic jets (Hinze, 1972) : -10% / +25%.

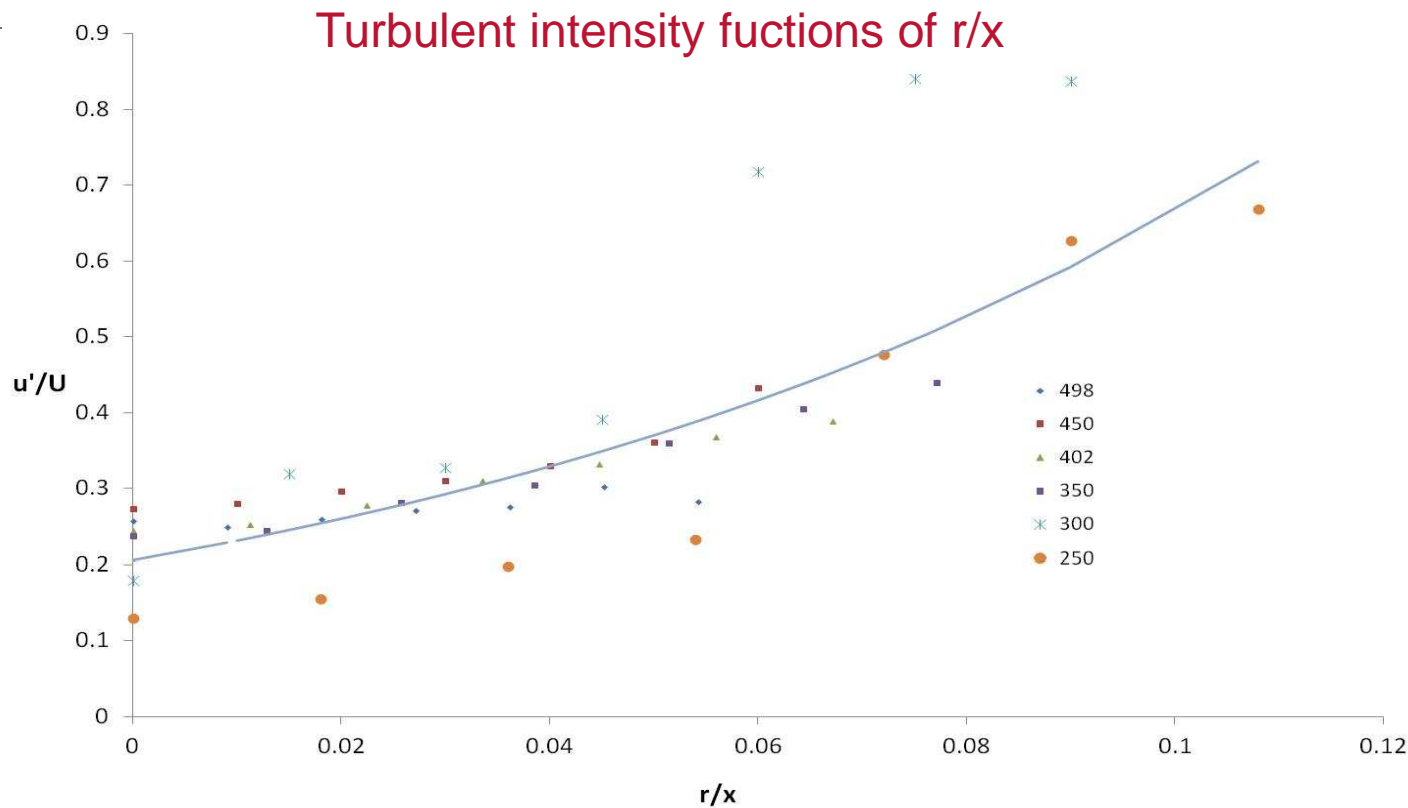
Measurements of mean velocity agree well with literature



Mean axial velocities on jet axis agree with experimental correlations by Birch (1986) for supersonic air jets.

Transverse profiles of mean axial velocities agree with data for subsonic jets: Hinze (1972).

Measurements of turbulent intensity



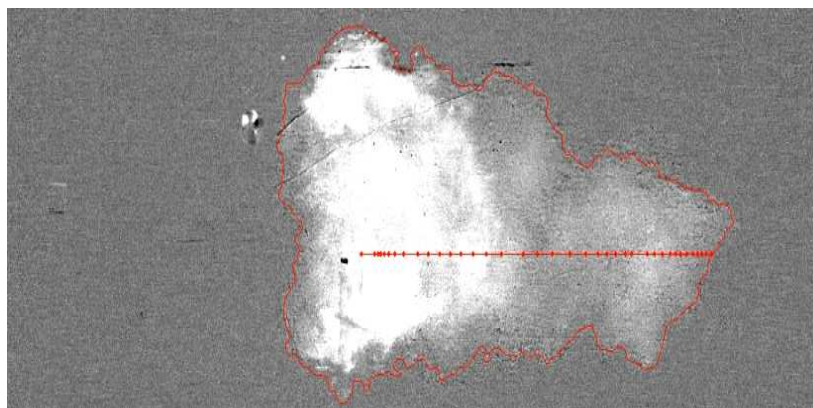
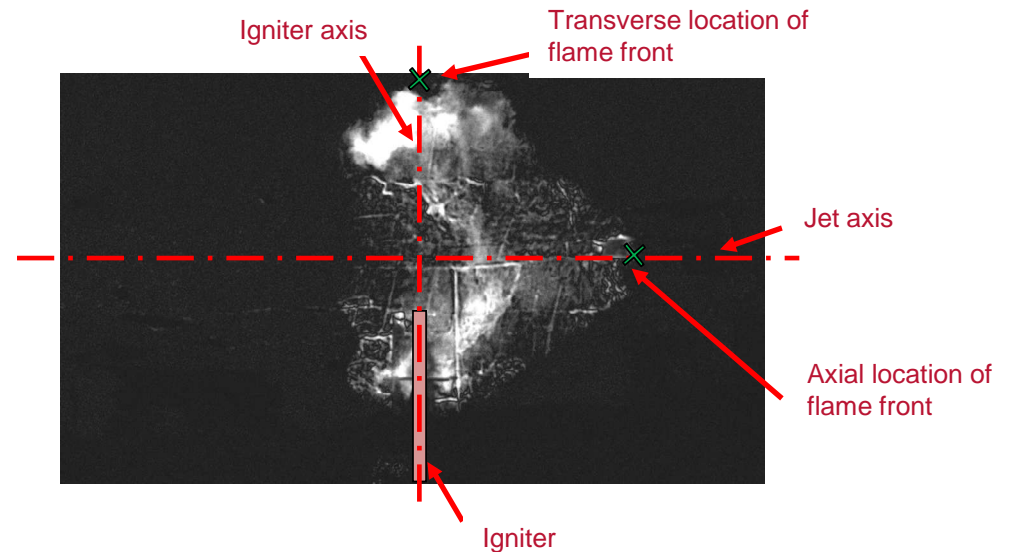
- Measurements between 5%vol and 8% vol of CH₄ on jet axis : agree with literature for subsonic jets
- Uncertainties closer to the jet orifice (higher frequency of turbulence).

Integral length scale of turbulence L_t : lack of literature

But orders of magnitude OK compared to literature

Ignition tests

High speed camera : estimate of the flame front velocity : max velocity around 120 m/s



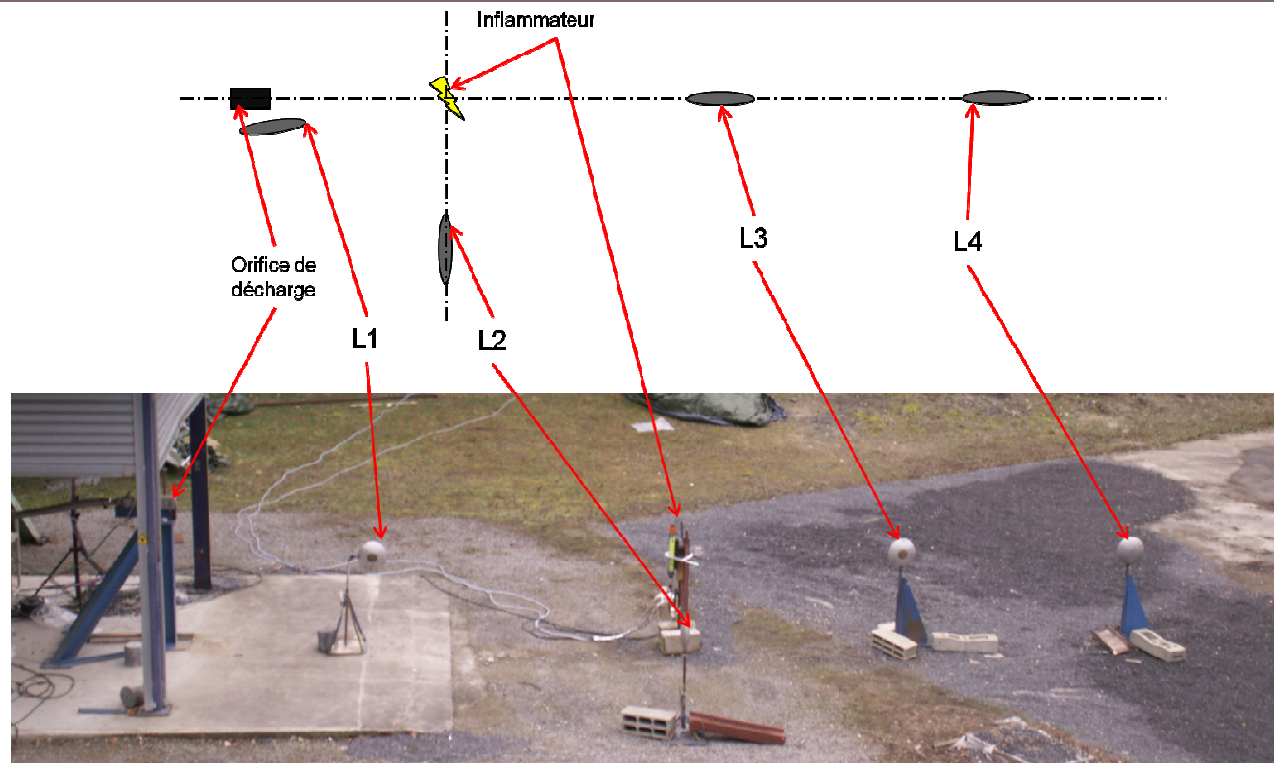
Flame visualization with images post-processing

Ignition tests

- Overpressures measured around the jet : 0-15 mbars

- No pressure when ignition at 5%vol

- Higher overpressures when ignition at 10-13% vol



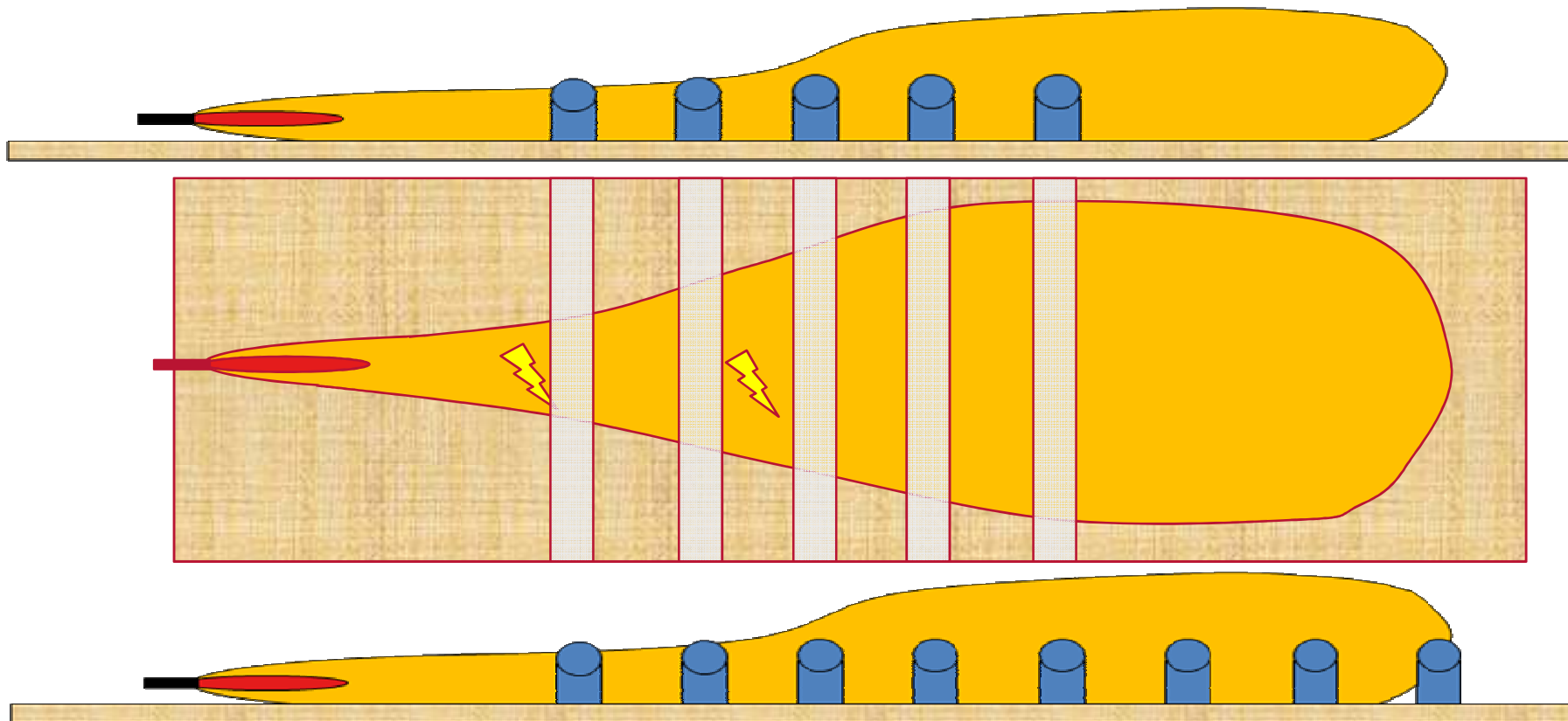
Test of the 1D model of PERSEE software developed by GDF SUEZ (integral model for dispersion + Deshaies and Leyer model for overpressure).

-> 0 / +100% for most experiments

Future tests (oct-nov 2013) : grounded jets with obstacles

Partial scaling from low congestion onshore sites:

- Same pitch
- Same area blockage ratio
- Lower release rate and smaller flammable jet





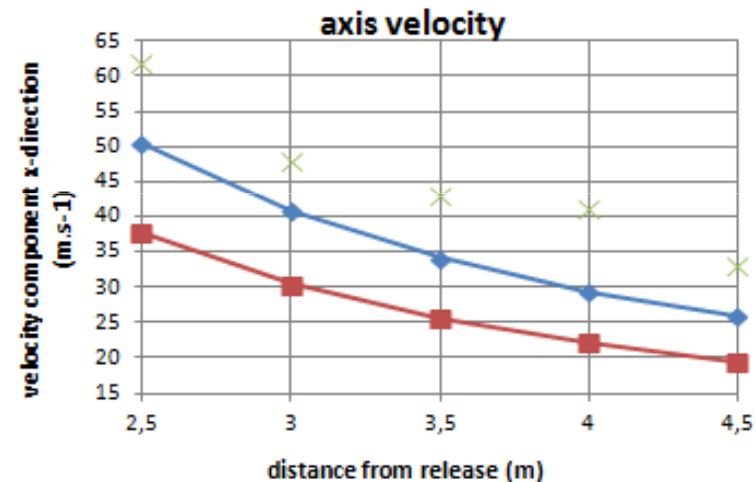
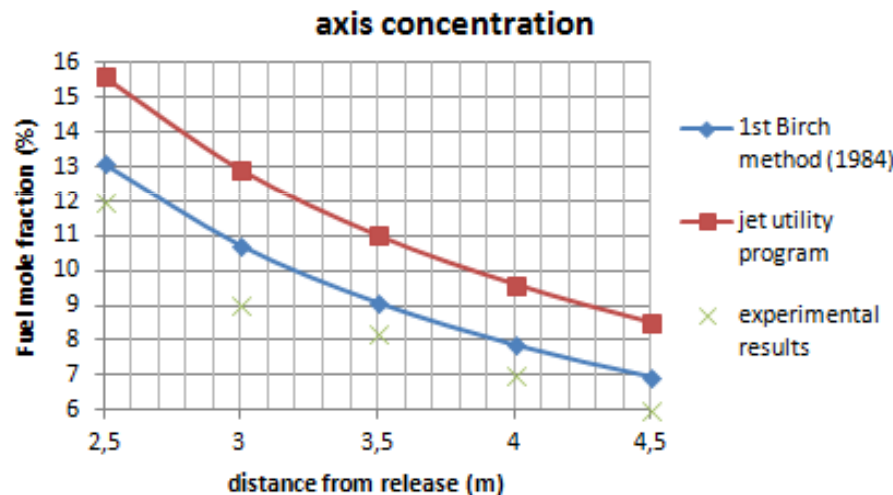
Uncertainties on numerical simulations of explosions with real releases

"crigen

Numerical simulations of small-scale tests in open field (FLACS)

Uncertainties on the modeling of the jet dispersion and methods for calculation of the source term

Simulation with FLACS of a free jet of HP Natural gas. Release rate : 0.8 kg/s.
Two \neq methods for source-term.

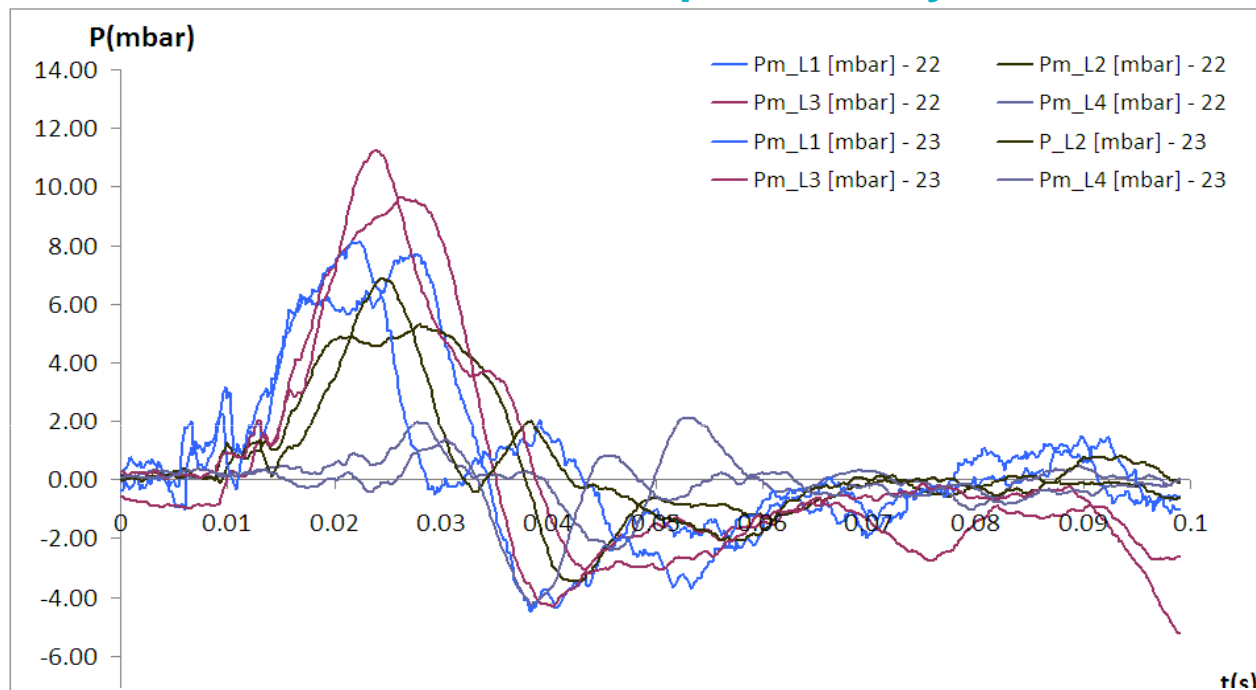


Deviation: experimental results - FLACS	Fuel mole Fraction	velocity
1st Birch method (1984)	+12%	-23%
jet utility program	+35%	-42%

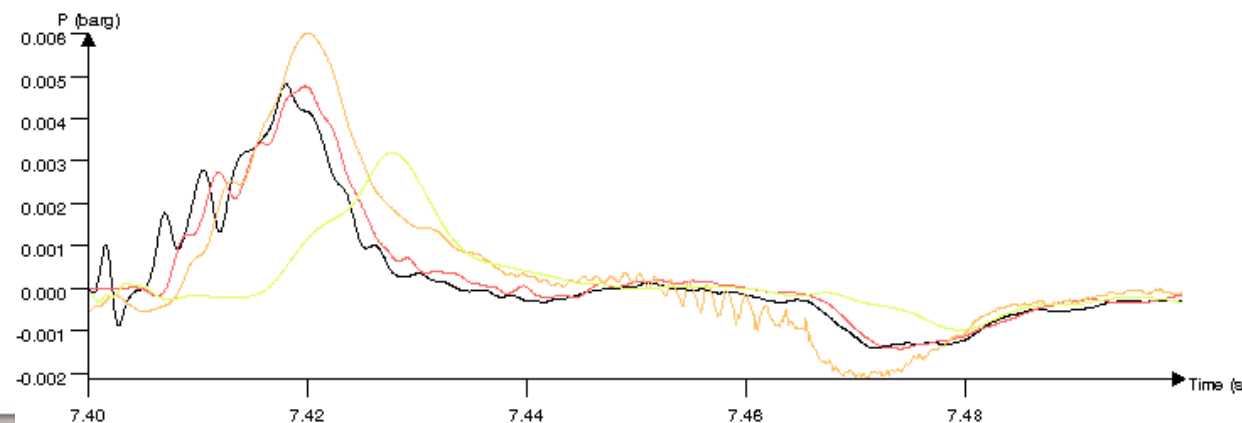
Numerical simulations of small-scale tests in open field (FLACS)

Simulation with FLACS of the ignition of a free jet of HP Natural gas. Release rate : 0.8 kg/s.

Underestimation of overpressure by FLACS



FLACS (with volume ignition) represents well the pressure signals, but pressure peaks are underestimated (0 / -50%)

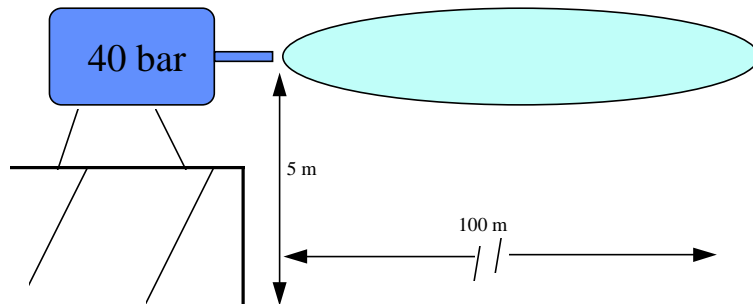


P5
P6
P7
P8

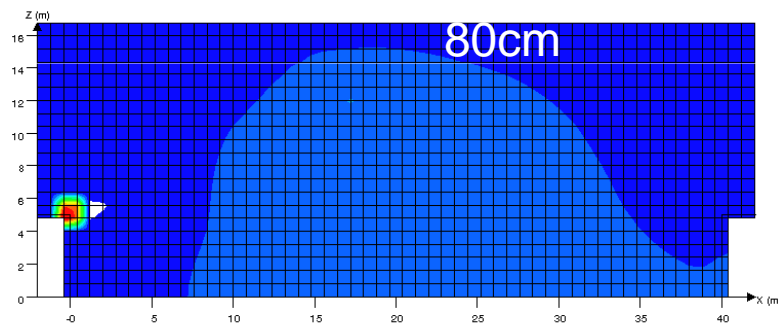
Pressure Sensors :
L1=P5, L2=P6, L3=P7, L4=P8.

Numerical simulations of MERGE (INERIS) experiment (FLACS)

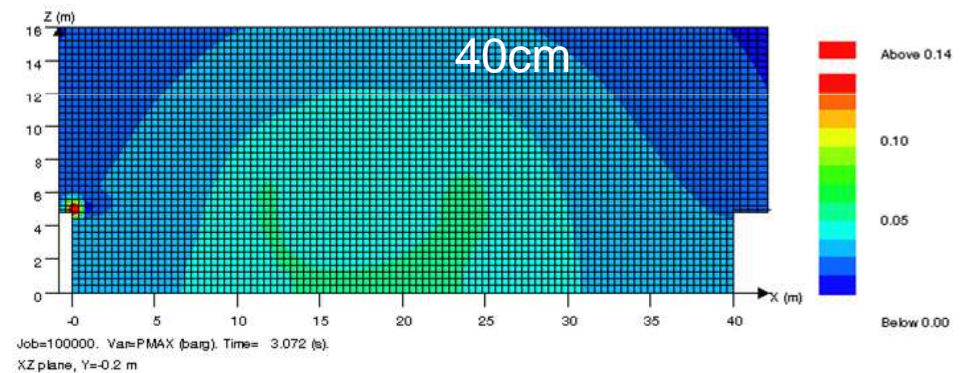
Grid sensitivity for explosion: FLACS guidelines lead to underestimated overpressure



Methane: orifice diameter : 150 mm

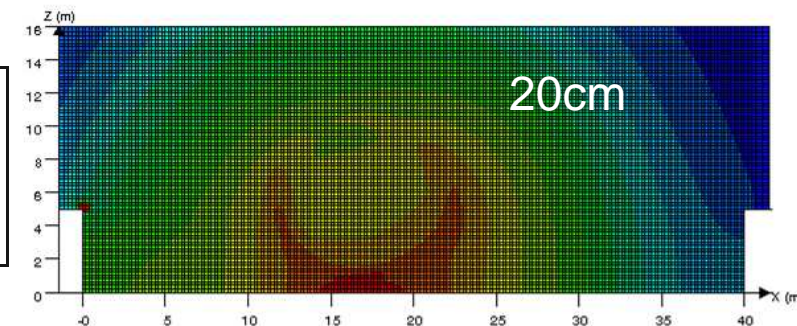


Job=100007. Var=PMAX (bar). Time= 3.509 (s).
XZ plane, Y=0 m



Job=100000. Var=PMAX (bar). Time= 3.072 (s).
XZ plane, Y=-0.2 m

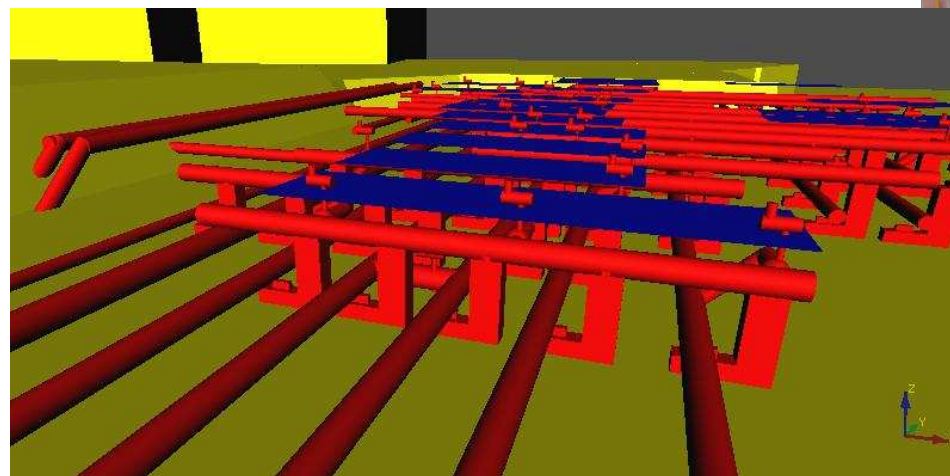
Grid	Pmax	P at Exp.	Experimental measurement P=84 mbar
80cm	25mbar	20mbar	
40cm	50mbar	40mbar	
20cm	130mbar	90mbar	



Job=100002. Var=PMAX (bar). Time= 2.971 (s).
XZ plane, Y=-0.1 m

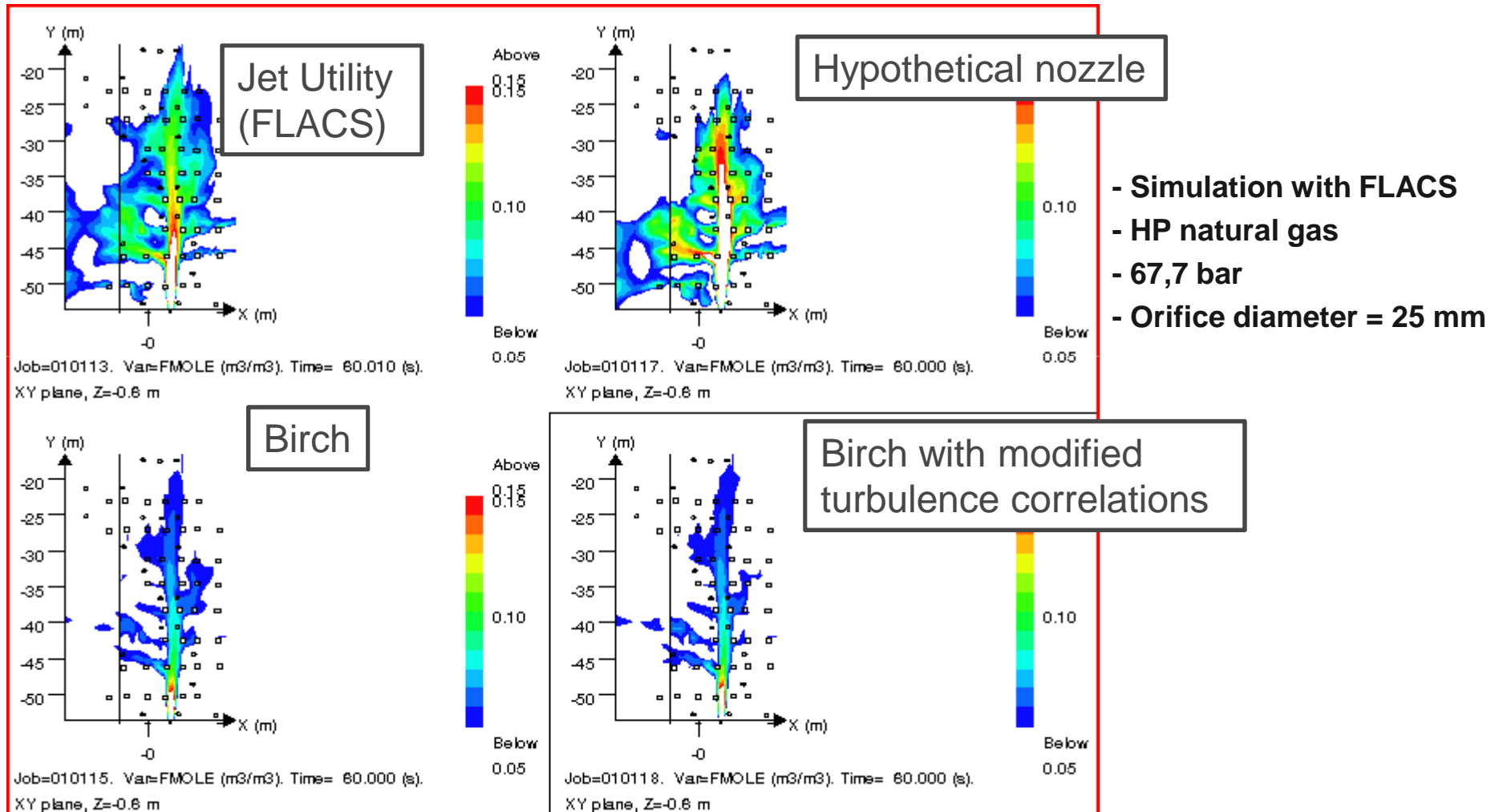
Numerical simulations of an explosion on an onshore site (FLACS)

Topography and buildings are modeled to properly handle wind profile for dispersion simulation.

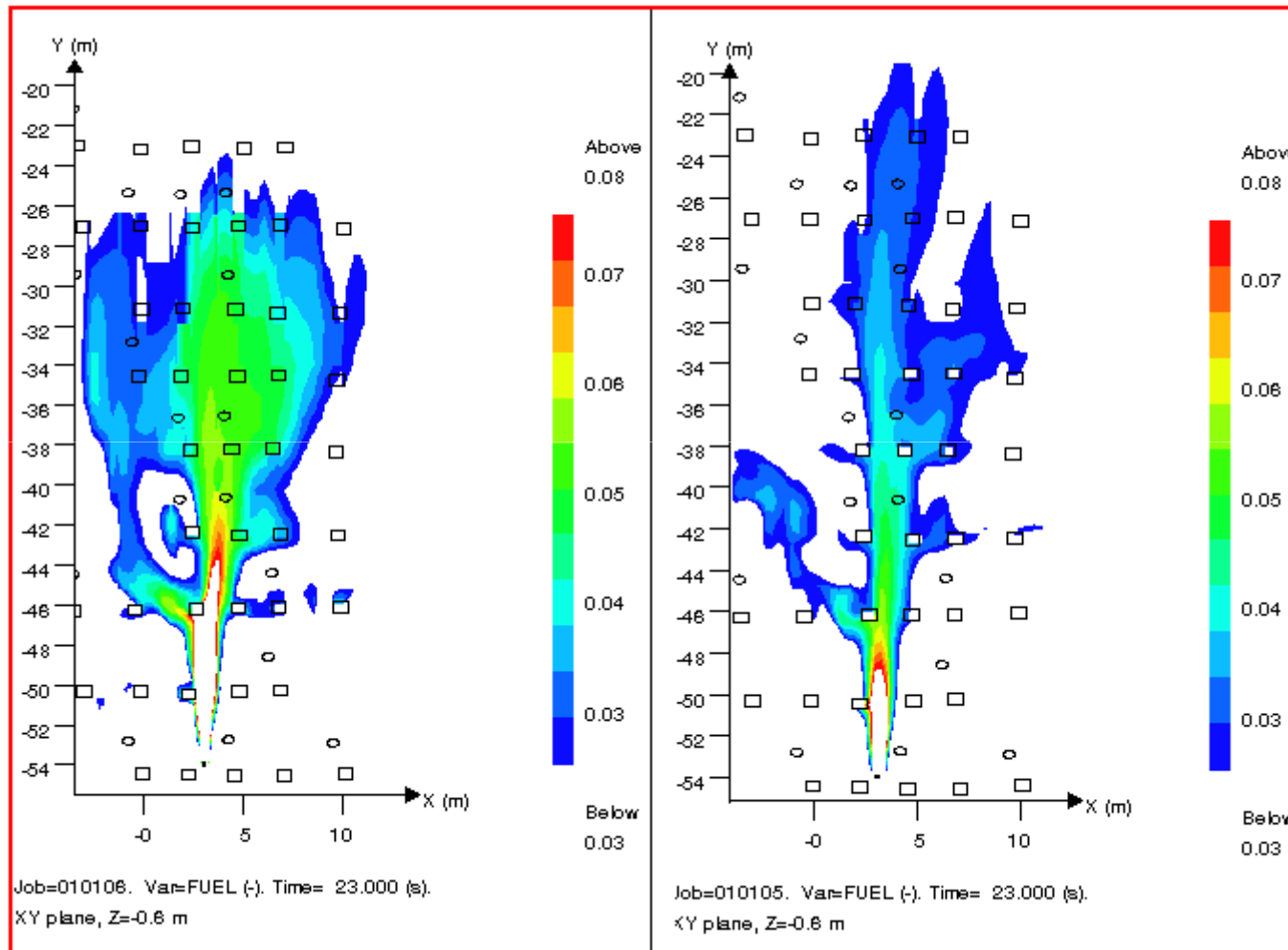


Numerical simulations of an onshore site (FLACS)

Gas dispersion depends partly on the source-term method



Grid effect on dispersion with obstacles



12,5 cm cells

25 cm cells

Low influence with free jets (ex : MERGE, Ineris).

But :
Influence of obstacles modeling. (porosity vs obstacles).

1. Uncertainty on gas jet dispersion modeling (source-term method, turbulence modeling, obstacles modeling)
2. Grid sensitivity for jet dispersion in congested area
3. Grid sensitivity for explosion in open field and congested areas
4. Validity of the correlation for Turbulent Burning Velocity: St ?



Proposal for large-scale experiments of ignited gas jets in onshore and offshore environments

"crigen

■ How ?

Use a facility to generate **horizontal jets with high flowrate (100- 150 kg/s)** of natural gas (100 m - 150 m long, 15-20 m large)

1/ Carry out explosion **tests without congestion**

2/ Carry out explosion **tests with congestion**

Tests in low, medium and high congestion modules

– Measurements :

Obtain a quasi steady-state release for 30 sec

- Concentration measurements

Ignition between stoichiometry and UFL :

- Flame speed
- Overpressure and impulse
- Heat radiation

Low congestion environment : series of pipes - onshore sites



Ex : compressor stations



Ex : underground gas storage sites

Environments targeted by GDF SUEZ (2/3)

Low to medium congestion environment : onshore sites



Ex : interconnection grid of natural gas transportation network

Ex : liquefaction plants



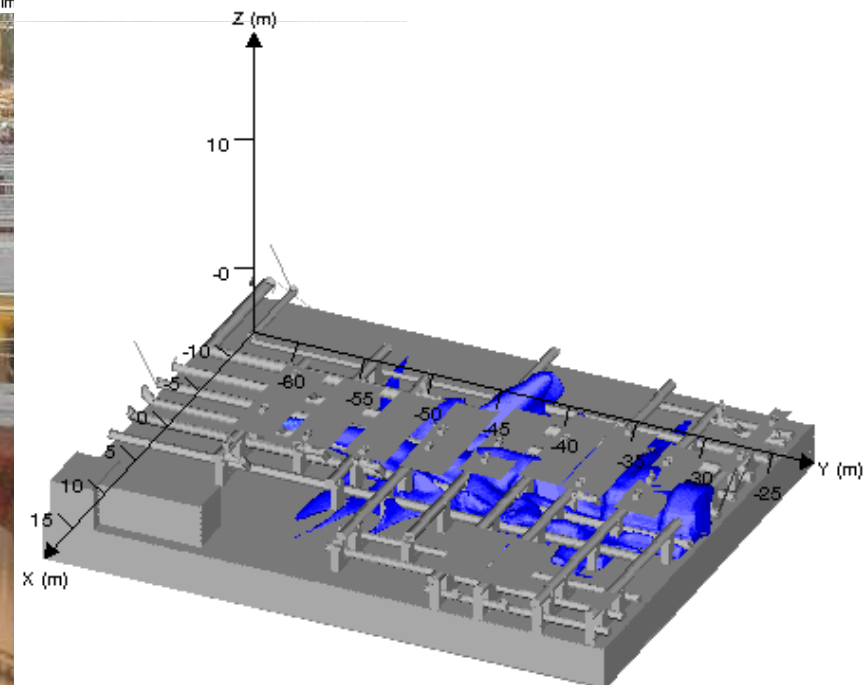
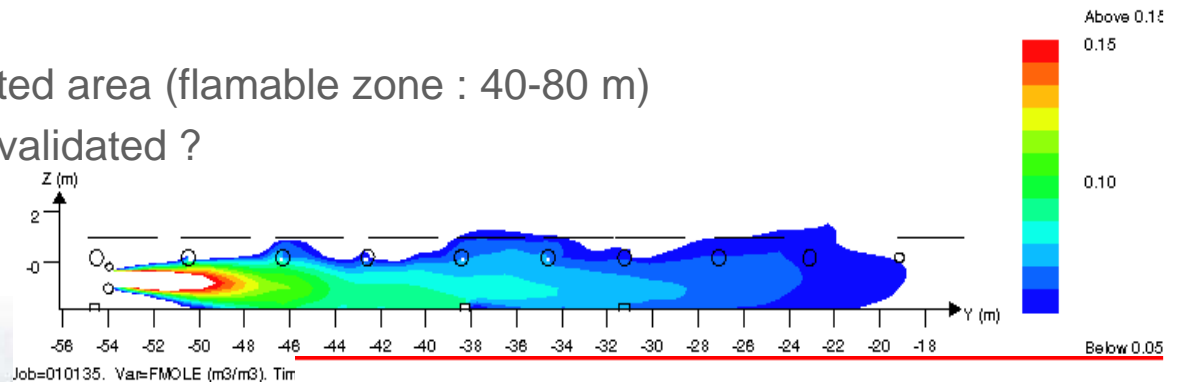
Example of scenario studied by GDF SUEZ

■ 50-80 mm leak on HP natural Gas pipeline on onshore sites (80-150 bar) with low to medium congestion

-> jet with turbulence

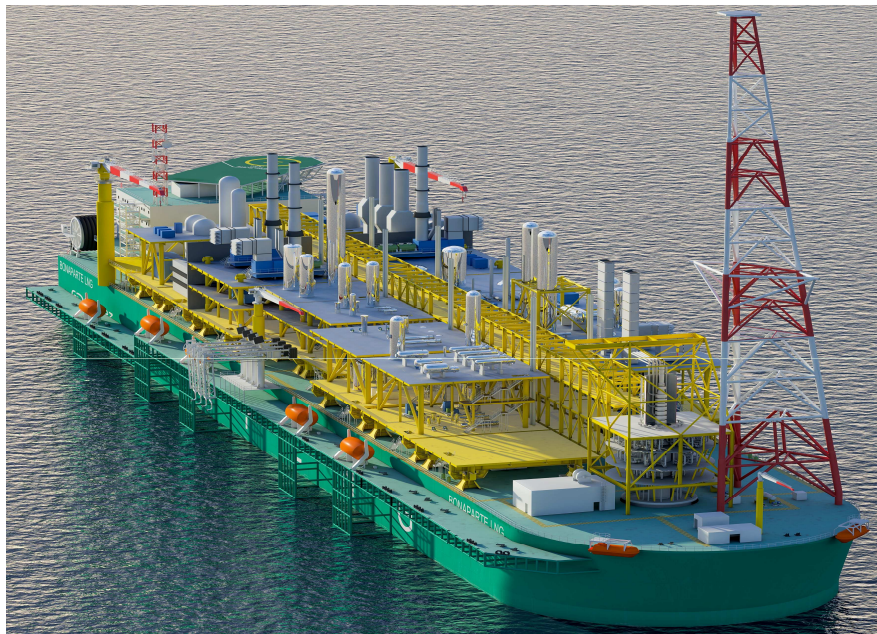
-> Large flammable volume in congested area (flammable zone : 40-80 m)

Models of dispersion and explosion validated ?



Environments targeted by GDF SUEZ (3/3)

Medium-High congestion environment : offshore platforms represented by high congestion modules



Ex : FLNG,
FPSO...



Ex: Baker Risk modules

1. **Uncertainties on modeling of explosions of gas jets (especially for large release rates):**
 - Uncertainty on dispersion modeling (source-term method, turbulence modeling, obstacles modeling)
 - Validity of the Q9 method (assuming flammable volume with quiescent gas at stoichiometry) ?
 - Grid sensitivity for jet dispersion (and explosion) in congested area: porosity vs obstacles)
 - Validity of correlations for Turbulent Burning Velocity: St ?
2. **Need for assessing influence of initial turbulence and congestion on large real releases (for dispersion and explosion)**
3. **Proposal of a partnership on large-scale experiments, with a large scope:**
 - Various congestion modules
 - Dispersion + flame/overpressures + also heat flux

CRIGEN is the **operational research and expertise center** of GDF SUEZ Group dedicated to the gas, new energies and emerging technologies.

Research & Innovation Division

"crigen"

Research and Innovation Center
in Gas and New Energies

361 avenue du Président Wilson
93211 Saint-Denis La Plaine
France

Tel : +33 (0)1 44 22 00 00

GDF SUEZ

www.gdfsuez.com

