

Chris DixonMajor Hazards Management Centre of Expertise

Copyright of Shell Research Ltd

October 2012 $2 \qquad \qquad$

DEFINITIONS AND CAUTIONARY NOTE

Resources: Our use of the term "resources" in this announcement includes quantities of oil and gas not yet classified as Securities and Exchange Commission of the United States ("SEC") proved oil and gas reserves or SEC proven mining reserves. Resources are consistent with the Society of Petroleum Engineers 2P and 2C definitions.

The companies in which Royal Dutch Shell plc directly and indirectly owns investments are separate entities. In this announcement "Shell", "Shell Group" and "Royal Dutch Shell" are sometimes used for convenience where references are made to Royal Dutch Shell plc and its subsidiaries in general. Likewise, the words "we", "us" and "our" are also used to refer to subsidiaries in general or to those who work for them. These expressions are also used where no useful purpose is served by identifying the particular company or companies. "Subsidiaries", "Shell subsidiaries" and "Shell companies" as used in this announcement refer to companies in which Shell either directly or indirectly has control, by having either a majority of the voting rights or the right to exercise a controlling influence. The companies in which Shell has significant influence but not control are referred to as "associated companies" or "associates" and companies in which Shell has joint control are referred to as "jointly controlled entities". In this announcement, associates and jointly controlled entities are also referred to as "equity-accounted investments". The term "Shell interest" is used for convenience to indicate the direct and/or indirect (for example, through our 23 per cent. shareholding in Woodside Petroleum Ltd.) ownership interest held by Shell in a venture, partnership or company, after exclusion of all third-party interest.

This announcement contains forward looking statements concerning the financial condition, results of operations and businesses of Shell and the Shell Group. All statements other than statements of historical fact are, or may be deemed to be, forward-looking statements. Forward-looking statements are statements of future expectations that are based on managemen^t's current expectations and assumptions and involve known and unknown risks and uncertainties that could cause actual results, performance or events to differ materially from those expressed or implied in these statements. Forward-looking statements include, among other things, statements concerning the potential exposure of Shell and the Shell Group to market risks and statements expressing management's expectations, beliefs, estimates, forecasts, projections and assumptions. These forward looking statements are identified by their use of terms and phrases such as "anticipate", "believe", "could", "estimate", "expect", "goals", "intend", "nay", "objectives", "outlook", "plan", "probably",
"project", "risks", "seek", "should", "tar and could cause those results to differ materially from those expressed in the forward looking statements included in this announcement, including (without limitation): (a) price fluctuations in crude oil and natural gas; (b) changes in demand for Shell's products; (c) currency fluctuations; (d) drilling and production results; (e) reserves estimates; (f) loss of market share and industry competition; (g) environmental and physical risks; (h) risks associated with the identification of suitable potential acquisition properties and targets, and successful negotiation and completion of such transactions; (i) the risk of doing business in developing countries and countries subject to international sanctions; (j) legislative, fiscal and regulatory developments including regulatory measures addressing climate change; (k) economic and financial market conditions in various countries and regions; (l) political risks, including the risks of expropriation and renegotiation of the terms of contracts with governmental entities, delays or advancements in the approval of projects and delays in the reimbursement for shared costs; and (m) changes in trading conditions. All forward looking statements contained in this announcement are expressly qualified in their entirety by the cautionary statements contained or referred to in this section. Readers should not place undue reliance on forward looking statements. Additional factors that may affect future results are contained in Shell's 20-F for the year ended 31 December 2011 (available at www.shell.com/investor and www.sec.gov). These factors also should be considered by the reader. Each forward looking statement speaks only as of the date of this announcement, 22 February 2012. Neither Shell nor any of its subsidiaries nor the Shell Group undertake any obligation to publicly update or revise any forward looking statement as a result of new information, future events or other information. In light of these risks, results could differ materially from those stated, implied or inferred from the forward looking statements contained in this announcement.

Shell may have used certain terms, such as resources, in this announcement that the SEC strictly prohibits Shell from including in its filings with the SEC. U.S. investors are urged to consider closely the disclosure in Shell's Form 20-F, File No 1-32575, available on the SEC website www.sec.gov. You can also obtain these forms from the SEC by calling 1-800-SEC-0330.

AGENDA

Introduction/Motivation**OpenFOAM** Solver**Validation** Test Case**Conclusions**

Copyright of Shell Research Ltd

DESIGN OVERPRESSURE

- **Understanding explosion overpressure is important in the design of** onshore and offshore plant; for example blast walls, protection of Emergency Shut Down Valves etc.
- The assessment of explosion hazards due to accidental releases of flammable gas often requires the quantification of the likely gas cloud sizes produced by a range of potential leak scenarios and wind conditions.
- There is a need to consider a *range* of scenarios because, although the simplest approach in assessing explosion hazards is to calculate a "worst-case" explosion, a genuine worst case is an event of extremely low probability.

EXCEEDANCE CURVES

Results normally presented as exceedance curves:

d October 2012 to the Contract of the Contract of the Contract of Coroller 2012 to the Contract of the Contrac

An individual release scenario is typically specified by a number of parameters such as:

- \blacksquare The released material and its conditions (pressure and temperature).
- **The location and orientation and the size of the leak.**
- **The wind speed and direction.**

These parameters are not chosen arbitrarily:

- Each leak is associated with some item of equipment, the frequency of leaks of differing sizes is found by a "parts count" which supplies the number of items of various types – valves, flanges etc. – and historical data on failure rates for these items.
- The wind speed and direction are chosen from a probability distribution characterised by the wind rose for the location.

THE MAIN PROBLEM

Have two desires:

- Would like to do enough gas dispersion calculations to properly characterise the gas build-up exceedance curve.
- **N** Would like each calculation to be accurate.

These two desires pull in opposite directions:

- Using a Monte Carlo approach, over a thousand dispersion calculations may be required.
- CFD calculations have, historically, been too slow to allow this.

PREVIOUSLY...

The Shell methodology has historically emphasised the Monte Carlo aspect of the problem.

- **Model dispersion using particle based "random walk"** model.
- **Particle velocity =**
	- velocity due to jet release momentum+
	- background flow velocity +
	- semi-random turbulent component
- Calculate trajectories of 1000s of independent particles and determine gas concentration
- **Assume fixed background flow field calculated from** CFD.

OPENFOAM CFD SOLVER(S) 2.0

A steady-state PDR solver with sub-grid jet source.

Copyright of Shell Research Ltd

OPENFOAM (1)

- Open source CFD code.
- **FOAM** = Field Operation and Manipulation.
- **Originates from Imperial College.**
- Around since ~1998.
- **Available to download.**
- **Support contracts available from OpenCFD.**
- **The Training available from various suppliers.**
- Really "multiphysics", but seems to have moved to CFD.
- Use C++ features to allow solvers to be constructed writing equations as they are written.

OPENFOAM (2)

- Adopted as platform for next-generation explosion CFD code within Shell Major Hazards Group to replace existing in-house code.
- A Porosity/Distributed Resistance solver (PDRFoam) is part of the standard distribution. Development was funded by Shell.
- **OpenFOAM chosen because:**
	- Modern architecture.
	- Inbuilt Parallelism.
	- Arbitrary meshing.
	- Flexible & extensible.
	- Safe against vendor changes.

SOLVER OVERVIEW

Basis:

- **E** Compressible SIMPLE-based solver.
- **Uses Porosity/Distributed Resistance method (if needed).**
- **Arbitrary mesh.**
- **Additional species equation.**
- **Tabulated thermodynamics.**
- Sub-grid release model.

Note:

- Transient PDR solver is part of standard OpenFOAM distribution (PDRFoam).
- Solver used here is not PDRFoam, but a steady-state version. Aim is to get "reasonable" dispersion results with short run-time.

POROSITY/DISTRIBUTED RESISTANCE

Convert geometry to cell-wise values of:

- **Nolume porosity**
- **Average diameter of obstacles in cell**
- **Obstacle surface area per unit volume**
- (Tensor) drag
- **Turbulence generation**

Copyright of Shell Research Ltd

 ¹⁴October 2012

THEMODYMAMICS

- Solver accepts tables, but these produced externally (by any method).
- **n** In this case using Shell in-house thermodynamics code.
- **Modified Redlich-Kwong.**
- Accounts for condensation/evaporation of ambient water.
- Single species equation (no requirement for water vapour equation etc.)

VALIDATION 3.0

Testing the solver against experimental data.

Copyright of Shell Research Ltd

FULL-SCALE: JIP RIG

\leftarrow Physical rig

CAD representation→

EXPERIMENTAL ARRANGEMENT

RESULTS: FLAMMABLE GAS VOLUME

Experimental gas cloud volume found from number of measurement locations with concentration above lower flammable limit.

■ CFD results are improvement on previous methodology – less outliers.

RESULTS: CASES WHERE DICE AND CFD DIFFER

Some cases where DICE gives poor results:

CASE C05 CFD RESULTS

■ Concentration on 4 planes at 1, 3, 5 and 7 m above ground.

■ CFD results shown by contours, experiment by spheres on same scale.

Spheres placed at measurement locations.

Copyright of Shell Research Ltd

RESULTS: CASES WHERE CFD IS POOR

- Some cases where CFD gives poor results are:
	- For A2, A22, A24 CFD under-predicts.
	- **For A8 CFD over-predicts.**

CASE A02 CFD RESULTS (OPENFOAM UNDER-PREDICTS)

E Concentration on vertical plane though release.

- CFD results shown by contours, experiment by spheres on same scale.
- **S** Spheres placed at measurement locations.
- Black point shows release location.
- Copyright of Shell Research Ltd d and the control of the co Results actually quite reasonable.

CASE A17 CFD RESULTS (OPENFOAM OVER-PREDICTS)

Locations with concentration above 2.5%.

10 kg/s Wind Speed 6.4 m/s 24°

- **CFD** results shown by isosurface (right).
- **S** Spheres placed at measurement locations (left).
- **Cloud shape is reasonable.**
- Copyright of Shell Research Ltdd and the control of the co Experiment has large volume a little below LFL, CFD a little above. October 2012

SUB-GRID JET MODEL

SUB-GRID JET MODEL – FLASHING CASE (CO2)

■ Horizontal liquid CO2 release at 150 bar.

←Concentration vs. distance

SAMPLE EXCEEDANCE CURVE

- **Use JIP rig geometry.**
- Use wind rose from a previous project.
- Assume some plant items in 10 distinct 2 m cubes within the rig.
- Assume that each item has 25 and 50 mm releases.
- Assume some leak frequencies.
- Discretize wind into 8 directions (N, NE, etc). For each leak scenario do at least two releases for each wind direction – one in lower half of wind speed probability distribution one in lower half.
- **E** Leak direction is random. Leak location random within cube.
- Number of repeats for each leak scenario depends on leak rate and frequency.

SAMPLE EXCEEDANCE CURVE

A typical resulting exceedance curve is shown below.

SAMPLE EXCEEDANCE CURVE

A typical resulting exceedance curve is shown below.

SUMMARY

- OpenFOAM can provide a reasonable platform for gas dispersion CFD: **PDR** and resolved regions can be mixed and matched.
	- **PDR** regions can be locally refined.
	- Flexible, extensible...
- Generally gas cloud exceedance calculations accentuate the need for either "accurate" individual dispersion calculations or a statistically meaningful number of calculations. The word "accurate" should be taken in context.
- **Until recently it has not been possible to undertake a sufficiently large** number of CFD calculations to solve the Monte-Carlo problem.
- It is now becoming possible using a steady-state PDR approach to solve the Monte-Carlo problem directly using CFD calculations.

