



Shell Global Solutions

HYDROGEN RELEASES IGNITED IN A SIMULATED VEHICLE REFUELLING ENVIRONMENT

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INTRODUCTION

To gain a better understanding of the potential explosion hazard consequences associated with high-pressure leaks from hydrogen refuelling systems Shell Hydrogen initiated an industry funded study.

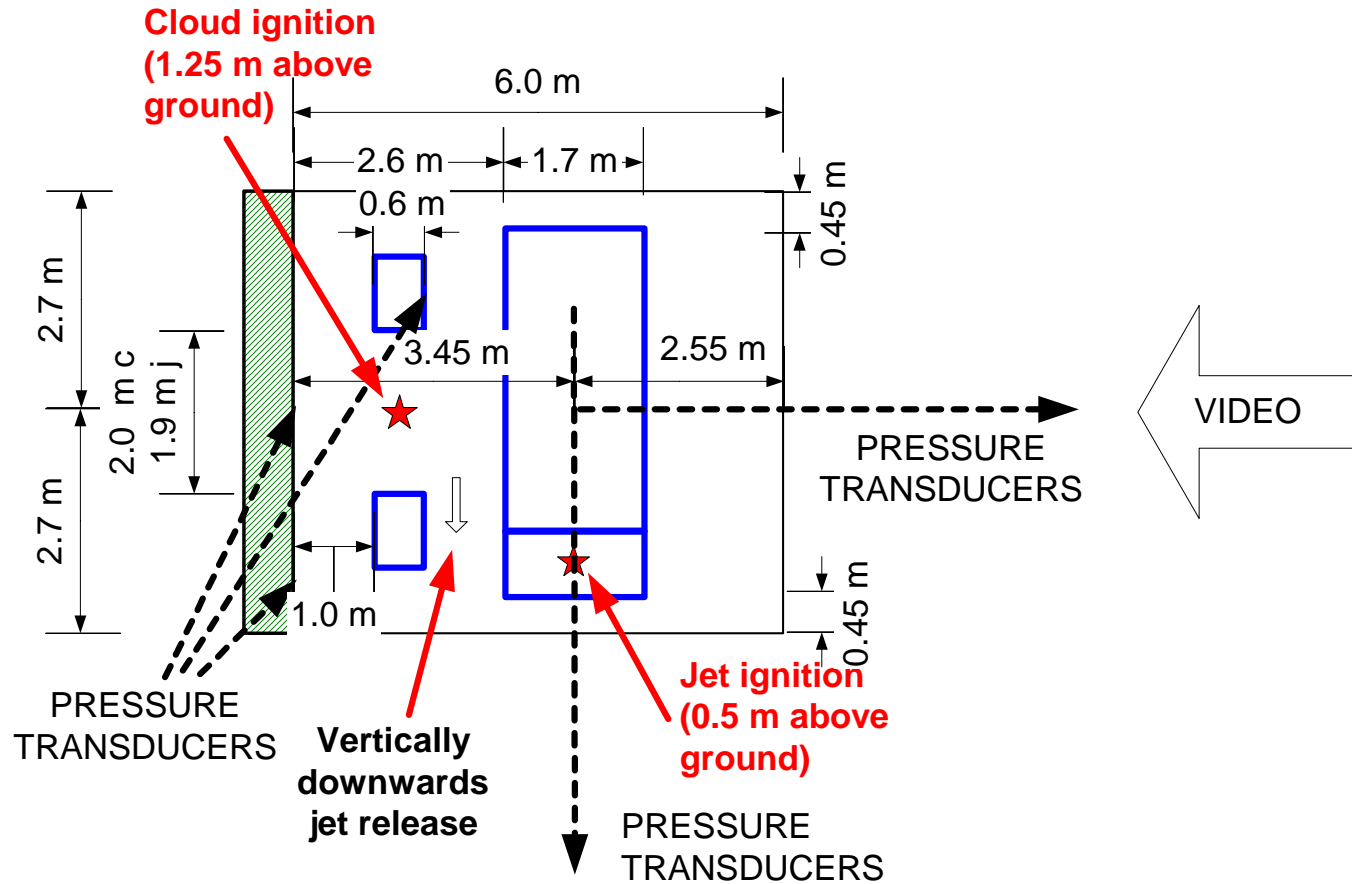
The objectives were to quantify the explosion hazard consequences in a refuelling environment for the 'worst case' condition of a premixed gas cloud as well as simulations of actual high-pressure leaks.

This paper describes two of the experiments from this study to allow comparison with results from modelling studies within HySafe and HyApproval.

REFUELLING STATION CONGESTION



EXPERIMENTAL ARRANGEMENT



EXPERIMENTAL ARRANGEMENT

Jet release rig



EXPERIMENTAL ARRANGEMENT

Pre-mixed cloud rig



RELEASE CONDITIONS

Pre-mixed trials

Cloud volume: 70.16 m³

Gas mixture temperature: 28.9 °C

Relative humidity: 42.1 %

Ignition position: between dispensers

Equivalence ratio of mixture on ignition: 1.09

Mass of hydrogen ignited: 1.847 kg

RELEASE CONDITIONS

Jet release trials

Storage vessel and pipe volume: 0.252 m³

Initial vessel pressure: 40.17 MPa

Initial vessel temperature: 289.4 K

Release orifice diameter: 8 mm

Release position: downwards between dispenser and 'engine' bay

Ignition position: within 'engine' bay

RELEASE CONDITIONS

Jet release trials

Time of spark after release: 0.7 s (shortest delay)

Nozzle pressure on sparking: 27.91 MPa

Flow rate on sparking: 0.93 kg/s

Mass released on sparking: 0.587 kg

Total mass released: 2.097 kg

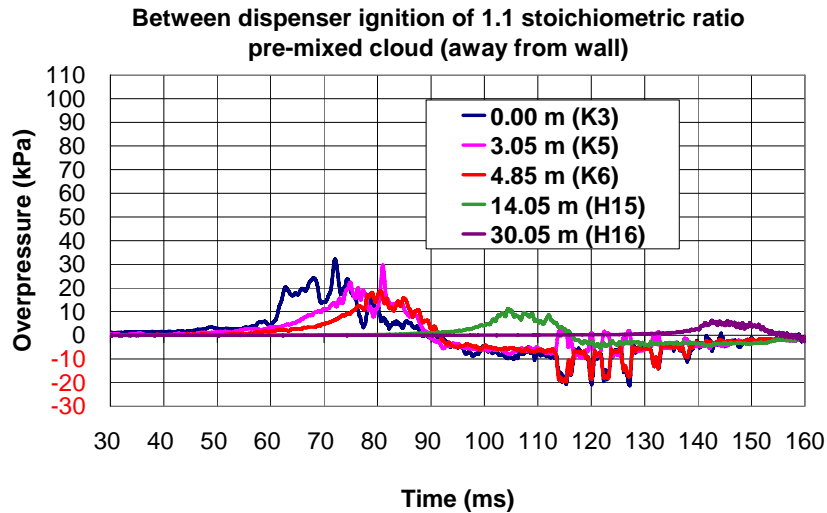
COMPARISON OF RESULTS



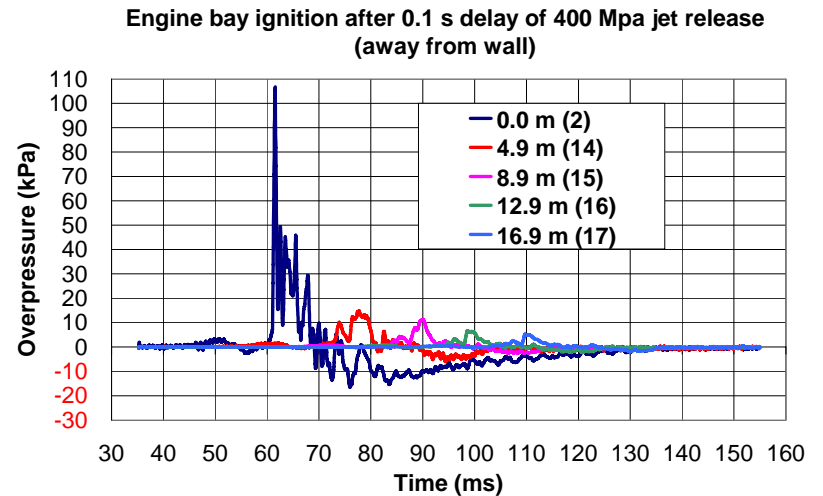
Both after 80ms (2nd frame
after ignition)

COMPARISON OF RESULTS

Pressure traces measured away from the wall



Pre-mixed cloud trial

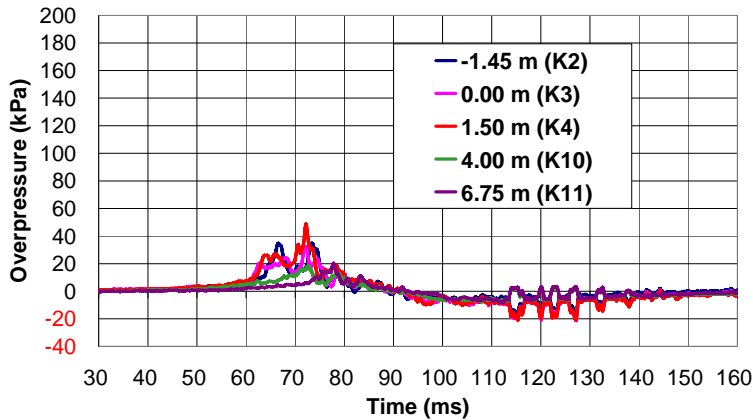


40 MPa jet release trial

COMPARISON OF RESULTS

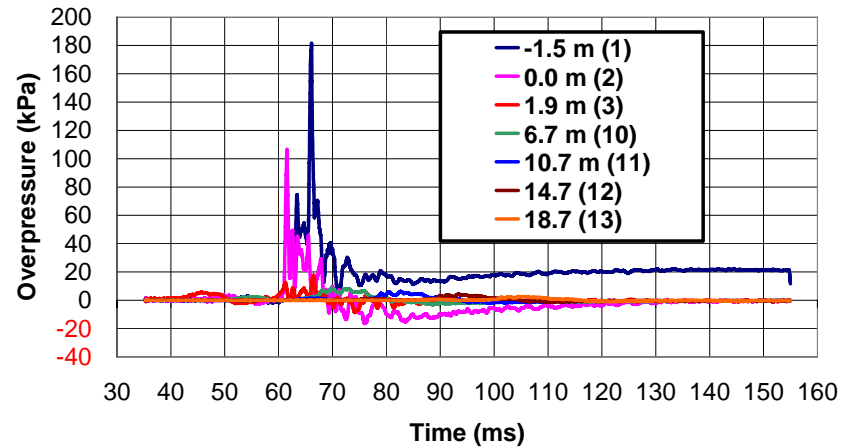
Pressure traces measured parallel to wall

Between dispenser ignition of 1.1 stoichiometric ratio pre-mixed cloud (parallel to wall)



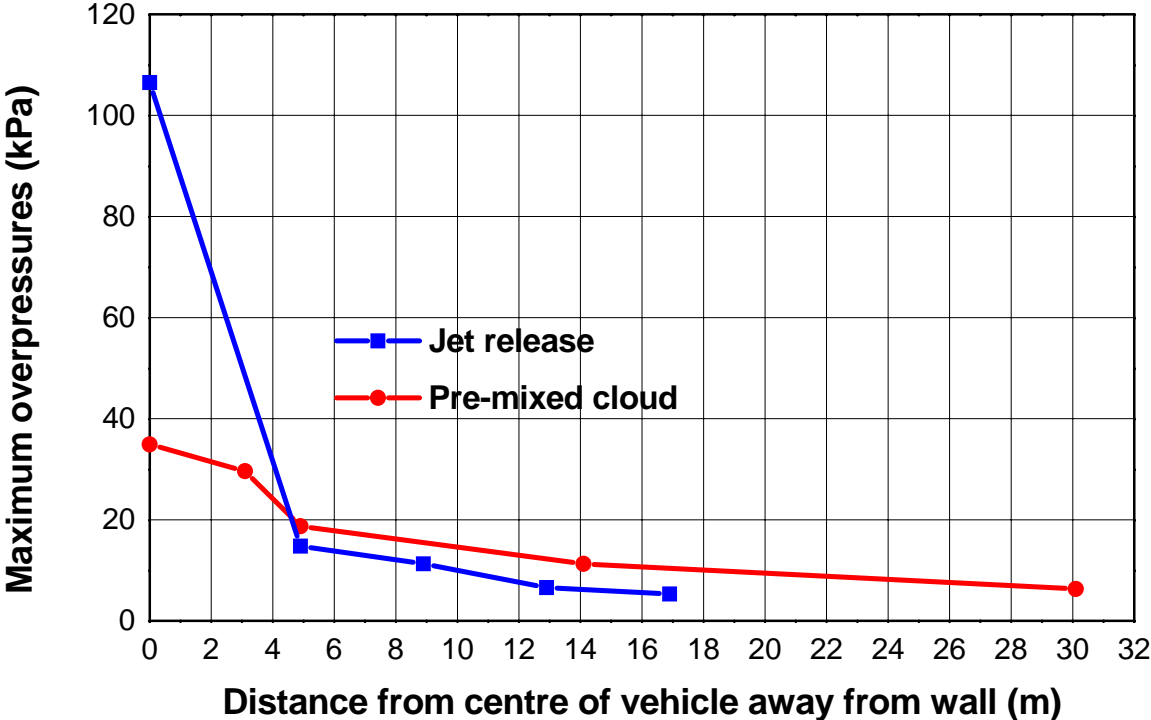
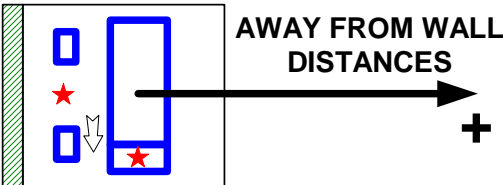
Pre-mixed cloud trial

Engine bay ignition after 0.1 s delay of 400 MPa jet release (parallel to wall)

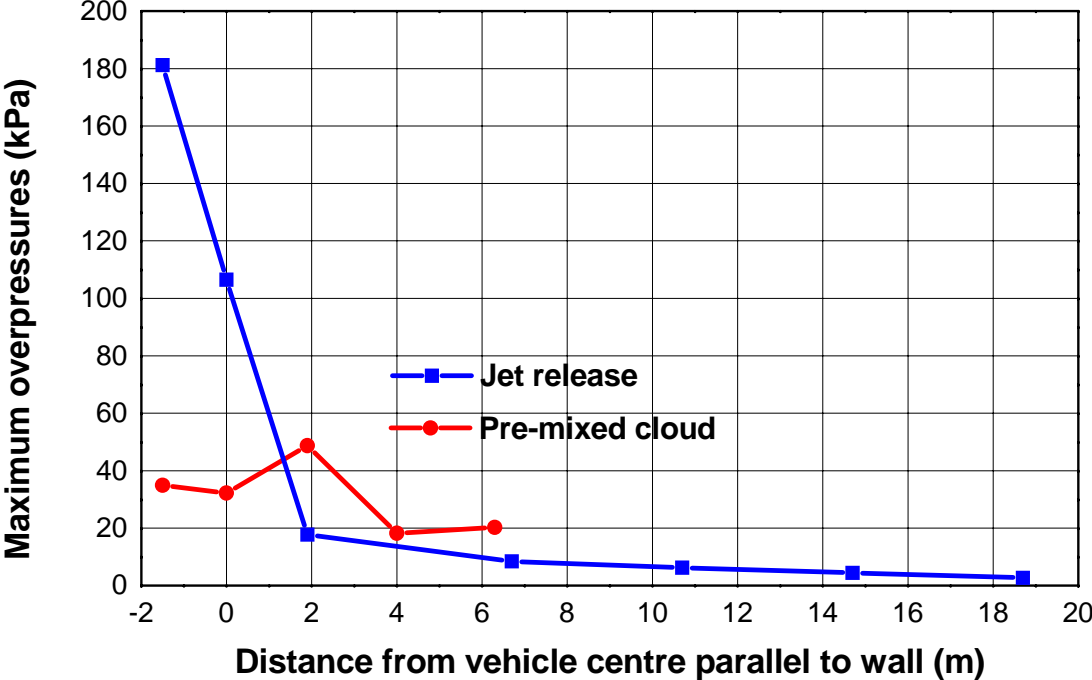
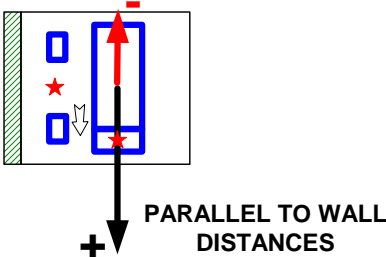


40 MPa jet release trial

COMPARISON OF RESULTS



COMPARISON OF RESULTS



COMPARISON OF RESULTS



COMPARISON OF RESULTS



CONCLUSIONS

- Locally high overpressures (up to 180 kPa underneath the 'vehicle' and 87 kPa on a nearby wall) occurred within the refuelling station for jet releases;
- The highest overpressures in the far field were from ignition of premixed hydrogen-air;
- The highest local overpressures were observed in the jet release trial with a relatively short ignition time i.e. the highest pressure on ignition; and
- Both the positive and the negative impulses were much higher for premixed ignition than for jet ignition.

CONCLUSIONS

- The results obtained from both premixed clouds and jet releases are conservative because in practice the safeguarding systems should limit the quantity of hydrogen that can be released accidentally to less than that used in these experiments.
- This is currently under investigation at 700 bar.

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